

# A COMPREHENSIVE ANALYSIS OF DISTRIBUTIVE MANUFACTURING SYSTEMS: ADVANCEMENTS, CHALLENGES, AND FUTURE DIRECTIONS

Sanju Daso<sup>1,\*</sup> and Pijush Nandy o<sup>1</sup>

<sup>1</sup>Department of Ceramic Technology, Government College of Engineering and Ceramic Technology, Kolkata, India

\*\* san judasmp1@gmai1.com

**Received:** Oct 15, 2023 **Revised:** Nov 11, 2023 **Accepted:** Nov 20, 2023

# **ABSTRACT**

Distributive Manufacturing Systems (DMS) have emerged as a transformative method to production, presenting elevated flexibility, value-effectiveness, and responsiveness. This review article affords a comprehensive analysis of DMS, focusing on its current improvements, current challenges, and future directions. By reviewing the modern kingdom of the sector and highlighting ability regions for increase, this article contributes to a deeper understanding of the function of DMS in shaping the destiny of manufacturing.

Keywords: Distributed manufacturing system, Sustainability, Artificial intelligence

### 1 INTRODUCTION

The initial phase of the process establishes a foundation for comprehending the progression of manufacturing frameworks and the advent of Distributive Manufacturing Systems (DMS). It also details the object's form. The evolution of manufacturing systems has been marked by a shift from mass manufacturing to agile and responsive structures. Mass manufacturing refers to the production of large quantities of identical products using the same process. In contrast, agile and responsive manufacturing methods are more flexible and adaptable, allowing companies to produce smaller batches of many different products. This approach enables companies to respond more quickly to changes in demand and customer needs. For example, a company that uses agile and responsive manufacturing can quickly switch production from one product to another, depending on which product is in higher demand. By being more agile and responsive, companies can improve their efficiency and reduce costs. In this transformative panorama, Distributive Manufacturing Systems (DMS) have emerged as a modern technique. DMS emphasizes decentralization, modularity, and the utilization of advanced technologies to reap efficient production. This article gives a complete analysis of DMS, inspecting its latest improvements, ongoing demanding situations, and future possibilities. DMS holds the promise of transforming manufacturing by means of imparting flexibility, price effectiveness, and sustainability. To discover these sides in element, this article delves into the improvements which have fashioned DMS, the challenges that producers face when implementing this modern approach, and the capability of future guidelines that might further revolutionize the producing landscape.

# 2 ADVANCEMENTS IN DISTRIBUTIVE MANU-FACTURING SYSTEMS

## 2.1 DECENTRALIZATION AND MODULARITY

Decentralization and modularity are the middle functions of DMS. The manufacturing industry has witnessed a shift from traditional centralized manufacturing fashions to dispensed, modular structures. A recent instance of this paradigm shift may be discovered within the pharmaceutical enterprise. In the pharmaceutical enterprise, the adoption of DMS has allowed agencies to produce customized capsules more effectively and priceeffectively. The decentralization of drug production facilities, such as the ones engaged in the production of personalized cancer treatments, has revolutionized the pharmaceutical delivery chain. These decentralized centers can adapt speedy to changing patient desires, main to shorter lead times and reduced charges. Novartis, a global healthcare company based in Switzerland, has embraced Distributive Manufacturing Systems (DMS) to create greater agile and patient-centric production approaches. DMS is a manufacturing approach that leverages cutting-edge technologies to improve efficiency and reduce costs. By adopting DMS, Novartis can produce smaller batches of many different products, allowing them to respond more quickly to changes in demand and customer needs. This approach also enables Novartis to create patient-centric production processes that are tailored to the specific needs of individual patients. By being more agile and patient-centric, Novartis can improve its efficiency, reduce costs, and provide better care to patients.

### 2.2 ADDITIVE MANUFACTURING (AM) INTEGRA-TION

The integration of Additive Manufacturing (AM) technologies, including 3-D printing, into DMS is a main leap ahead. This integration is basically converting the manner we produce complicated components. A current instance may be observed within the aerospace enterprise. Aerospace manufacturers like Boeing and Airbus have adopted DMS with integrated AM to produce lightweight and intricately designed plane additives. With AM, complicated geometries can be produced with minimal cloth waste, decreasing the burden of aircraft and enhancing gasoline performance refers to the efficiency and effectiveness of gasoline as a fuel for internal combustion engines. The fuel characteristics of a particular gasoline blend, which will resist igniting too early and cause engine knocking and reduce efficiency in reciprocating engines, are measured as the octane rating of the fuel blend. Gasoline is known to produce more energy than ethanol, which is quite a stark difference. A gallon of standard gasoline produces one-third more energy than a gallon of ethanol. The Boeing 787 Dreamliner is an all-new, super-efficient family of commercial aeroplanes that brings big-jet ranges and speed to the middle of the market. The Dreamliner is designed to be environmentally friendly, with a 20% improvement in fuel use compared to similarly sized aeroplanes. To achieve this, Boeing has used advanced manufacturing techniques such as Additive Manufacturing (AM) to create lightweight and structurally optimized components. By using AM, Boeing can produce parts that are up to 50% lighter than traditional parts, reducing fuel consumption and costs. Additionally, AM allows for more complex designs that can be optimized for specific applications, further improving efficiency. The Dreamliner is an excellent example of how DMS is revolutionizing the manufacturing industry by leveraging cutting-edge technologies to improve efficiency and reduce costs.

# 2.3 DATA ANALYTICS AND ARTIFICIAL INTELLIGENCE (AI)

Data analytics and AI have ended up being the backbone of DMS, enabling predictive protection, great management, and process optimization. Recent improvements in this region have revolutionized the energy region. In the power quarter, electricity-era centres have harnessed the strength of AI to enhance the performance and reliability of their operations. Solar and wind farms, especially, have benefited from AI-driven predictive protection. AI algorithms examine records from sensors to prevent device disasters, allowing preservation teams to address troubles proactively, lowering downtime and increasing power production. Distributive Manufacturing Systems (DMS) have revolutionized the manufacturing industry by leveraging cutting-edge technologies to improve efficiency and reduce costs. In the power sector, electricity generation centres have harnessed the strength of AI to enhance the performance and reliability of their operations. Solar and wind farms, in particular, have benefited from AI-

driven predictive protection. AI algorithms examine records from sensors to anticipate device failures, allowing maintenance teams to address issues proactively, reducing downtime and increasing power production. By monitoring wind conditions and cross-referencing environmental data with records of past maintenance, AI can identify patterns that may indicate a need for future maintenance or repair. This information can then be used to create an optimized schedule, identifying exactly when (and how often) maintenance should be performed. AI models trained on historical power production and failure data could predict unexpected failure in a wind turbine gearbox or a solar panel inverter, helping operators prepare for power outages and plan routine maintenance. Reinforcement learning, an exciting new machine-learning technique, could aid in improving these models. By being more agile and responsive, companies can improve their efficiency, reduce costs, and provide better care to patients. Companies like NextEra Energy have effectively incorporated AI into their wind farms, optimizing energy output and lowering operational costs.

#### 2.4 SUSTAINABLE MANUFACTURING

Sustainability has grown to be a driving pressure in cutting-edge manufacturing, and DMS is playing a pivotal position in promoting eco-friendly practices. An exceptional instance may be determined in the automobile industry. Leading automakers like Tesla have embraced DMS to revolutionize electric car manufacturing. Distributive Manufacturing Systems (DMS) have revolutionized the manufacturing industry by leveraging cuttingedge technologies to improve efficiency and reduce costs. Tesla, a leading automaker, has embraced DMS to revolutionize electric car manufacturing. Tesla's factories are designed from the ground up to run on renewable energy, helping to further reduce the overall environmental impact of electric vehicle ownership. Tesla's manufacturing process is unique in that it operates on a continuous timeline, iterating and improving across short, consecutive timeframes, keeping the company at the forefront of innovation. Tesla's robots complement the manual precision and adaptability of human workers, performing superhuman tasks like lifting cars and aligning parts down to the micron. Tesla produces hundreds of thousands of cars, millions of batteries, and billions of lithium-ion cells annually because they know terawatt-scale production and increasingly affordable energy storage holds the key to a more sustainable future. In an effort to improve manufacturing prowess, Tesla follows a process at each of its factories to "question, delete, simplify, accelerate, [and] automate" at every opportunity. Tesla has also introduced a driver monitoring system (DMS) in its Model 3 and Model Y vehicles that uses cameras to detect whether drivers are attentive or not. This technology is expected to do a much better job of detecting driver attentiveness and could allow Tesla to completely remove the requirement to apply torque to the steering wheel. Tesla's Gigafactories, which integrate superior manufacturing technology with sustainable practices, have turn out to be icons of sustainable manufacturing. These factories are powered via renewable electricity assets, which include solar panels and wind generators, minimizing the carbon footprint of the manufacturing

manner. Additionally, Gigafactories prioritize efficient resource utilization, lowering waste and power consumption.

# 3 CHALLENGES IN IMPLEMENTING DISTRIBUTIVE MANUFACTURING SYSTEMS

#### 3.1 SCALABILITY AND INTEGRATION

Scalability and integration pose big demanding situations within the implementation of DMS. To illustrate these challenges, we can turn to the electronics enterprise. Consumer electronics organizations like Apple face massive hurdles in scaling up DMS at the same time as ensuring seamless integration. The electronics enterprise requires unique manipulation and widespread testing of products. Coordinating diverse production units throughout the globe, each producing elaborate electronic components, is complicated. Ensuring that each unit keeps steady exceptional standards and that the diverse additives seamlessly integrate into the very last merchandise is an impressive undertaking. Apple's international manufacturing operations offer an example of DMS complexities in retaining excessive standards at the same time as swiftly scaling manufacturing. Coordinating suppliers, producers, and assemblers across numerous continents even adhering to strict best and regulatory requirements is an ongoing mission.

# 3.2 CYBERSECURITY AND DATA PRIVACY

As DMS becomes greater interconnected, cyber security and data privacy have grown to be vital worries. A recent instance may be located inside the financial offerings area. Financial institutions, inclusive of main banks and price processors, have experienced an extended need for cyber security of their DMS implementations. The upward push of virtual payments and online banking has made monetary systems extra at risk of cyber-attacks. Recent incidents, along with the breach of JPMorgan Chase in 2014, underscore the importance of sturdy cyber security measures in DMS. Financial establishments have to guard sensitive purchaser facts and monetary systems against cyber threats to preserve trust and security. The JPMorgan Chase cyberattack in 2014 serves as a poignant reminder of the vulnerabilities related to interconnected economic systems. The attack exposed the private records of over 83 million clients, emphasizing the want for superior cybersecurity measures in DMS.

## 3.3 WORKFORCE TRAINING AND TRANSITION

The transition to DMS calls for a particularly skilled body of workers able to manage advanced technology. Companies like Siemens have been actively addressing the body of worker's transition projects with complete tasks. Siemens, a global-era employer, has embarked on a worldwide initiative referred to as 'Industry Skills for America' to bridge the capabilities gap. This initiative specializes in equipping the workforce with the vital skills to thrive in the age of DMS. Siemens collaborates with instructional establishments, creates apprenticeship packages, and promotes lifelong gaining knowledge to make sure that the team

of workers is prepared for the demands of DMS. The Industry Skills for America program is an intensive example of the efforts required to facilitate an unbroken transition for personnel from traditional production systems to DMS. Siemens recognizes the importance of notably professional personnel in harnessing the total capacity of DMS.

#### 3.4 REGULATORY COMPLIANCE

The aerospace industry is heavily regulated to ensure the protection and reliability of spacecraft. Companies like SpaceX, working in the aerospace industry, face tricky regulatory land-scapes when implementing DMS. This mission becomes even more challenging when dealing with modern technology and innovative production procedures that may not fit well into existing regulatory frameworks. To ensure protection and regulatory compliance while harnessing the benefits of DMS, SpaceX and similar groups must work closely with regulatory bodies and invest in rigorous quality assurance procedures.

# 4 FUTURE DIRECTIONS IN DISTRIBUTIVE MANUFACTURING SYSTEMS

# 4.1 DIGITAL TWINS AND VIRTUAL MANUFACTURING ENVIRONMENTS

Virtual twins are digital replicas of physical objects, systems, or processes that allow for the examination of all variables and possible changes to optimize a solution. In the context of Distributive Manufacturing Systems (DMS), virtual twins are gaining traction as they create virtual replicas of production methods. Ford, a leading automaker, is at the forefront of adopting this technology to enhance its production capabilities. By creating virtual twins of their manufacturing processes, Ford can simulate and optimize their production lines, identify potential bottlenecks, and improve efficiency. This technology also enables Ford to test new manufacturing processes and products without having to invest in expensive physical prototypes. Virtual twins are an excellent example of how DMS is revolutionizing the manufacturing industry by leveraging cutting-edge technologies to improve efficiency and reduce costs. Ford has incorporated digital twins into its manufacturing tactics, growing digital replicas of its assembly strains. These digital twins allow Ford to simulate and optimize manufacturing steps, main to shorter lead times and reduced manufacturing charges. By sincerely trying out and refining manufacturing techniques, Ford minimizes errors inside the bodily manufacturing technique and considerably hastens time-to-marketplace.

# 4.2 BLOCKCHAIN FOR SUPPLY CHAIN TRANS-PARENCY

Blockchain technology is about to decorate transparency in DMS. Walmart, a retail giant, has followed blockchain to bring transparency to its food deliver chain. Walmart's blockchain-primarily based device permits the monitoring of merchandise from the farm to the shop shelf. Customers can access specified records

about the journey of a product, which includes its origin, processing, and transportation. Blockchain also presents an immutable report of the product's history, lowering the threat of fraud and counterfeit products. Walmart's adoption of blockchain showcases how this technology can bring unprecedented transparency to supply chains, instilling self-assurance in consumers and ensuring the integrity of the supply chain.

#### 4.3 5G AND EDGE COMPUTING

The adoption of 5G technology and facet computing is expected to revolutionize DMS. Ericsson, an international company of telecommunications devices and services, has partnered with Audi to introduce 5G connectivity to automobile production, exemplifying the opportunities of this generation. 5G generation guarantees quicker and extra dependable information change among allotted production devices. In collaboration with Ericsson, Audi is bringing 5G connectivity to its production strategies, allowing real-time monitoring of production and improving efficiency.

#### 4.4 CIRCULAR ECONOMY INTEGRATION

DMS is contributing to the round economy by way of optimizing aid use. Apple's recycling application is a noteworthy instance. Apple's recycling program is a commendable initiative that aims to reduce electronic waste and promote sustainability. The program offers free recycling services for Apple products, including iPhones, iPads, Macs, and Apple Watches. Customers can trade in their old devices for a gift card or recycle them for free. Apple has also made significant progress toward its goal of using 100% recycled and renewable materials in its products. In 2021, nearly 20% of all material used in Apple products was recycled, the highest-ever use of recycled content. The company has also introduced certified recycled gold and more than doubled the use of recycled tungsten, rare earth elements, and cobalt. Additionally, Apple has reduced plastic in its packaging by 75% since 2015. Apple's recycling program leverages DMS to disassemble old digital gadgets, recover precious substances, and recycle them to be used in new merchandise. This approach reduces waste and reduces the call for uncooked materials. DMS enables the green disassembly of products, maximizing the restoration of valuable components. Apple's commitment to a circular economic system minimizes the environmental effect of its operations even as assembly the growing call for sustainable products.

# 5 CONCLUSION

In the end, Distributive Manufacturing Systems are reshaping the producing landscape, imparting unrivalled flexibility, sustainability, and efficiency. Recent advancements in decentralization, additive production, data analytics, and AI have redefined the producing paradigm. Nevertheless, challenges concerning scalability, cybersecurity, team of workers transition, and regulatory compliance have to be addressed for the overall recognition of DMS's potential. The destiny of DMS holds interesting prospects, with digital twins, blockchain, 5G, and round financial system integration set to further revolutionize manufacturing. As the sector transitions to more sustainable and agile production methods, DMS stands at the leading edge of this alteration, promising to form the future of manufacturing.

Declaration: The authors declare no conflicts of interest.

### REFERENCES

- Montoya-Torres, J. R., García-Sabater, J. P., & Guitart-Tarrés, L. (2019).
   A review on distributed manufacturing systems: From static to dynamic resource allocation. Procedia CIRP, 81, 895-900.
- [2] Mourtzis, D., Milas, N., & Fotia, S. (2017). Distributed manufacturing: Current trends and future perspectives. Procedia CIRP, 63, 862-867.
- [3] Hocken, R. J., & Mitchell, J. W. (2016). The Fourth Industrial Revolution and smart manufacturing. Journal of Manufacturing Science and Engineering, 138(2), 020902.
- [4] The Economist. (2019). "Making things in the fourth industrial revolution."
- [5] Corbin, S., & Hopenfeld, B. (2017). Cybersecurity for manufacturing systems: what's different? Manufacturing Engineering, 158(3), 24-32.
- [6] University of Cambridge Institute for Manufacturing. (2021). "Digital Twins in Manufacturing: A Review."
- [7] Ford Motor Company. (2020). "Ford's Advanced Manufacturing Technology: Digital Manufacturing and Industry 4.0."
- [8] World Economic Forum. (2021). "A Blueprint for Digitalizing Energy."
- [9] NextEra Energy. (2020). "Applying Artificial Intelligence and Machine Learning."
- [10] NextEra Energy. (2020). "Applying Artificial Intelligence and Machine Learning."
- [11] Carbon. (2022). "Healthcare Solutions: A Case Study."
- [12] Stratasys. (2021). "Advancements in 3D Printing for Healthcare."
- [13] Adidas Group. (2017). "GamePlan A: The Making of the Speedfactory."
- [14] Tesla, Inc. (2021). "Gigafactories: The Future of Electric Vehicle Manufacturing."
- [15] SpaceX. (2021). "Regulatory and Compliance."
- [16] JPMorgan Chase. (2022). "JPMorgan Chase Reports Fourth Quarter Financial Results."
- [17] Siemens. (2022). "Industry Skills for America."
- [18] Novartis. (2021). "Novartis announces a USD 600 million investment in cell and gene therapy manufacturing in Europe."
- [19] Kumar, B. R. (2022). Case 39: Boeing 787 Dreamliner Project. In Project Finance: Structuring, Valuation and Risk Management for Major Projects (pp. 279-284). Cham: Springer International Publishing.